

Electrical Conductivity Modeling and Validation in Unidirectional Carbon Fiber Reinforced Polymer Composites

John L. Schmidt

Dr. Parag Banerjee

Mechanical Engineering and Materials Science

Washington University in St. Louis, St. Louis, MO



Washington University in St. Louis

SCHOOL OF ENGINEERING & APPLIED SCIENCE

Background

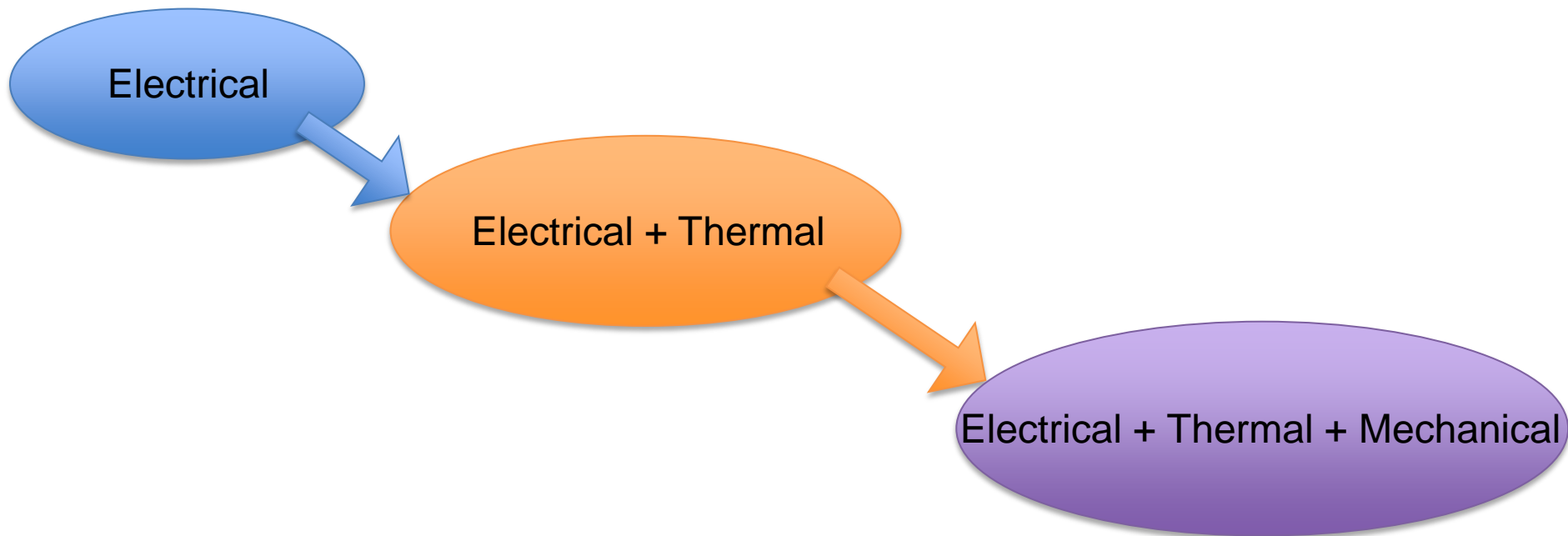
- Why *electrical conductivity* modeling of carbon fiber reinforced polymer composites?
 - Lightning strike protection of aircraft
 - Electrostatic discharge/electromagnetic interference



Paur, Wired.com (2009)

Why COMSOL?

- COMSOL is useful in this study because:
 - Modeling saves resources
 - It provides a nearly complete suite of software to model:
 - the current system in three dimensions
 - multiple physics interactions



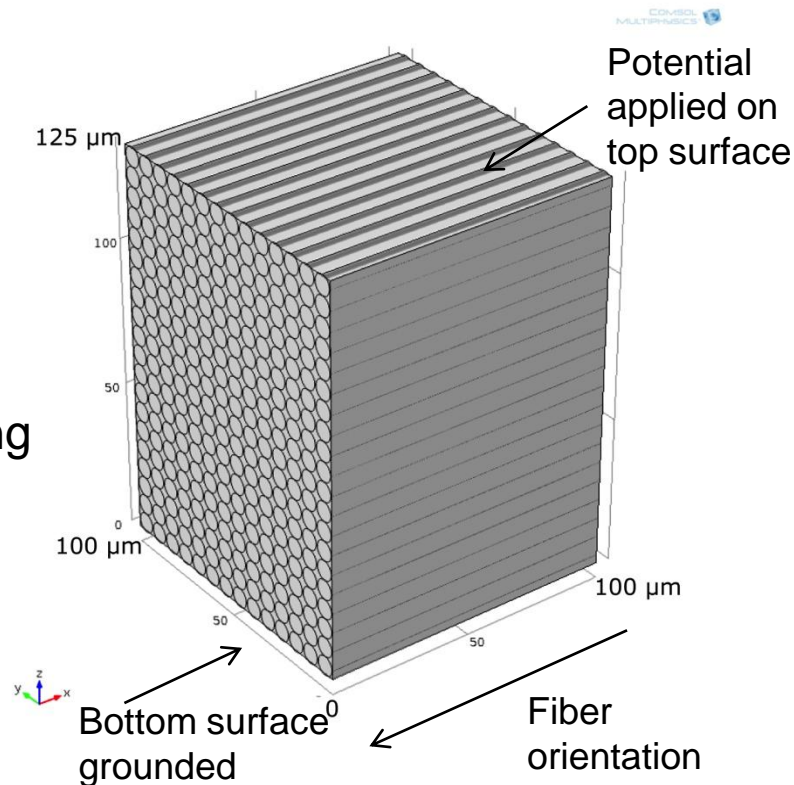
MODEL SETUP



Basic Model Setup

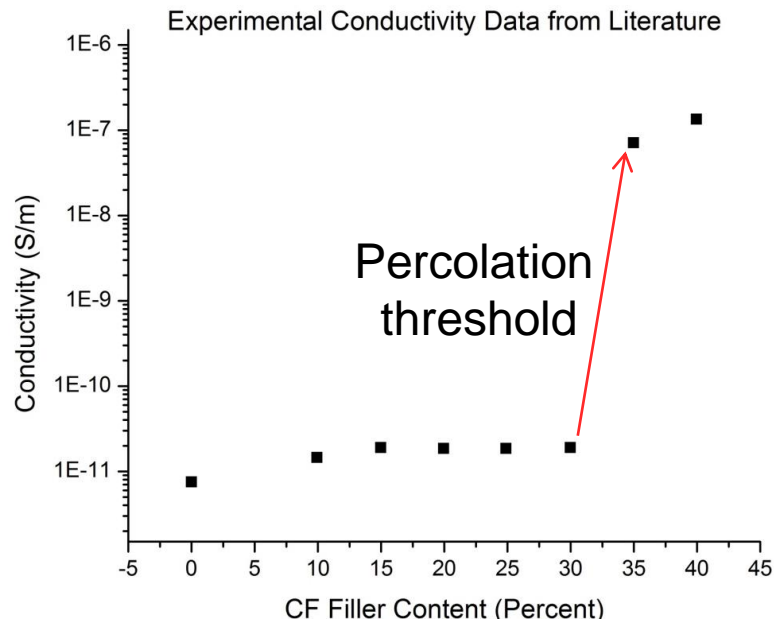
- Electric Currents Node within AC/DC Module of COMSOL Multiphysics (base package)

- 1 “ply”
- 78% fiber loading



Percolation in Composites

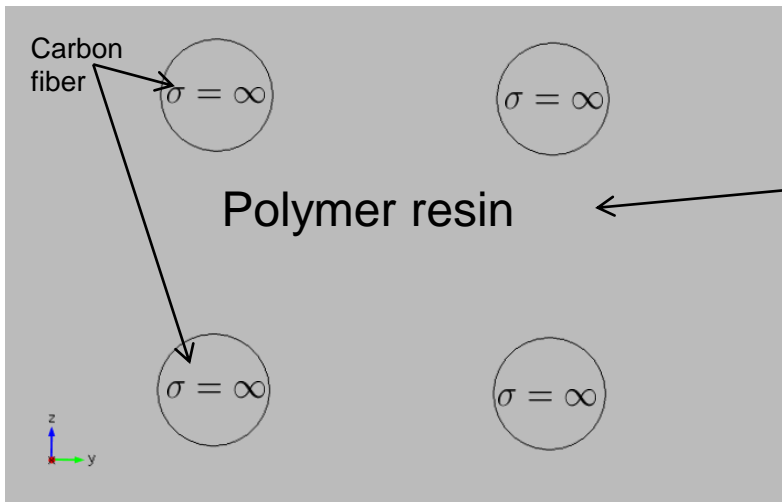
- A percolation state in porous material occurs when most of the current flows through the conductive portion of a composite.



Adapted from: A. Saleem, L. Frommann, A. Iqbal, *Polymer Composites* (2007)

Modeling the Non-Percolation State

- Both carbon fiber and polymer are conductive.
- Carbon fibers contribute very little to the resistance
 - therefore $\sigma_{CF} = \infty$



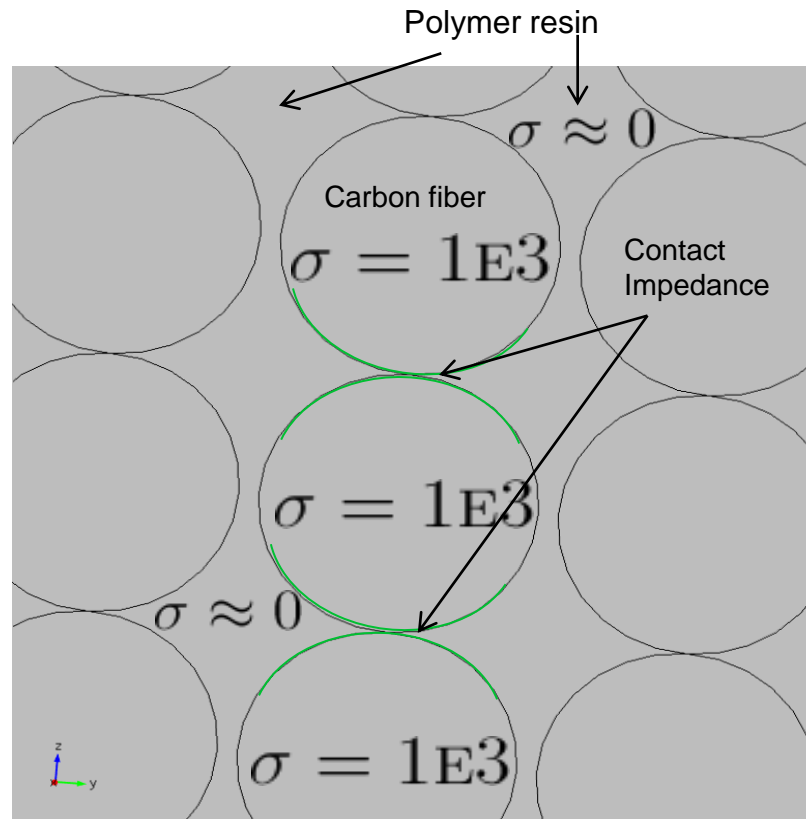
Boggs, et al., IEEE Trans. Power Del. (2001)

$$\sigma(E, T) = A \exp\left(\frac{-\varphi \cdot q}{k_b T}\right) \frac{\sinh(B |E|)}{|E|}$$

A and B Constants
 φ Thermal activation energy
 q Elementary charge
 T Temperature
 E Electric field

Modeling the Percolation State

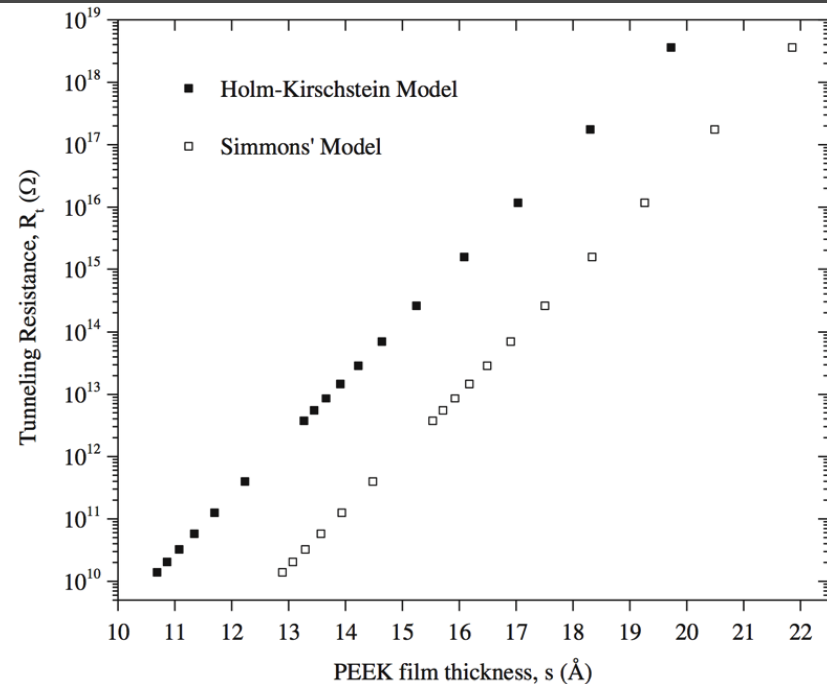
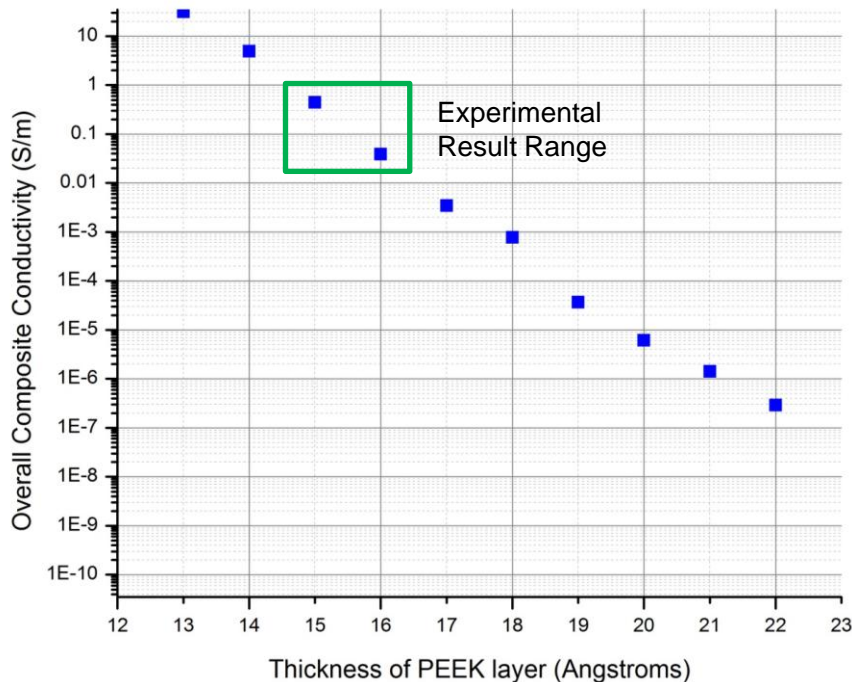
- Carbon fiber is the only conductor.
- The carbon fiber was considered conductive, and the polymer was considered virtually non-conductive.



Contact Impedance and Validation

- The resistivity of each node was applied from Mohiuddin and Hoa.

Composite conductivity based on Contact Resistance layer thickness



M. Mohiuddin, S. Hoa, *Composites Science and Technology* (February 2013)

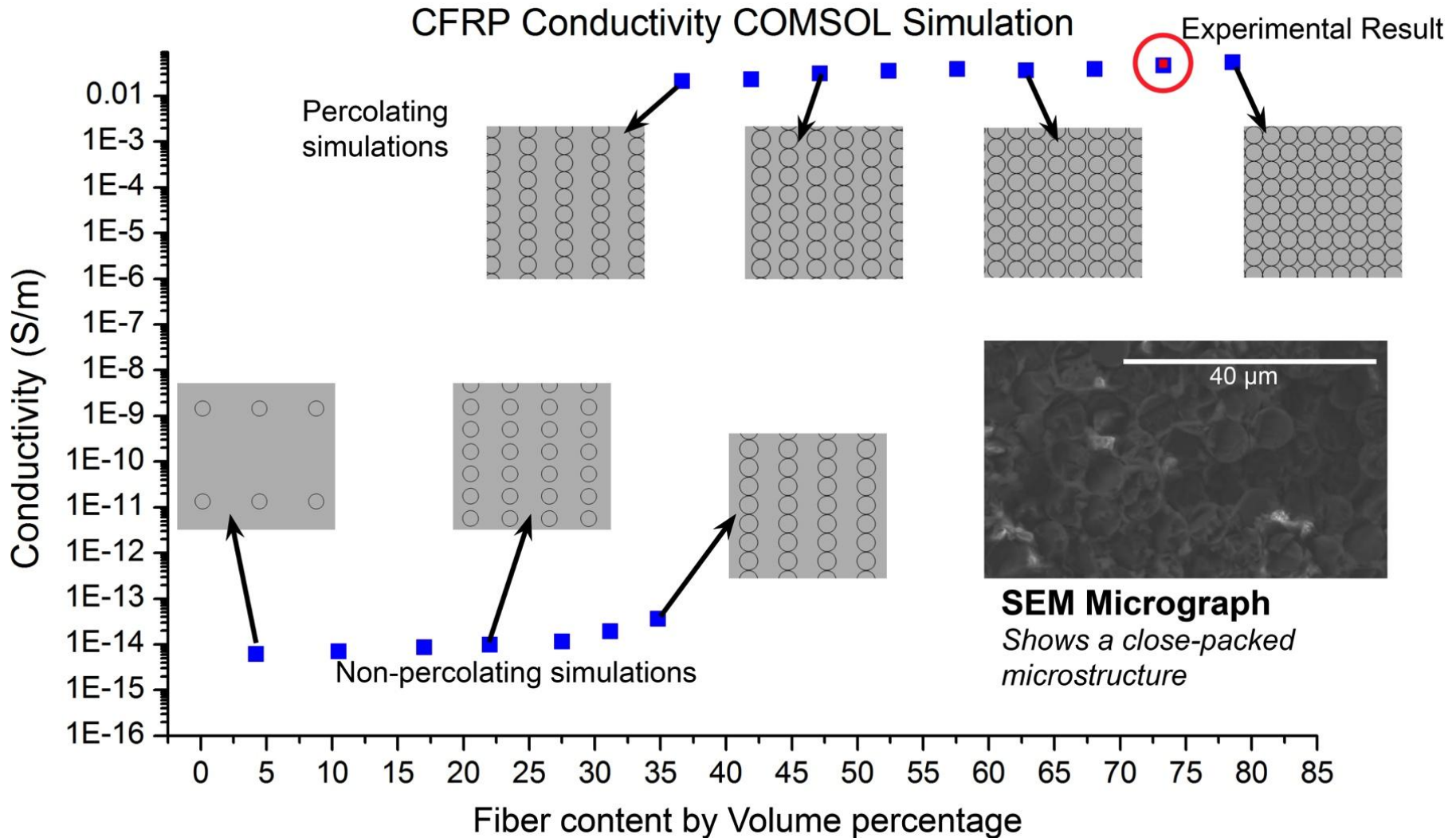
- Experimentally, a ply conductivity value of ~ 0.04 S/m was found.
- Phenomenologically, this indicates a contact resistance exists which is equal to the tunneling distance of 16 Å of PEEK.

MODELING RESULTS



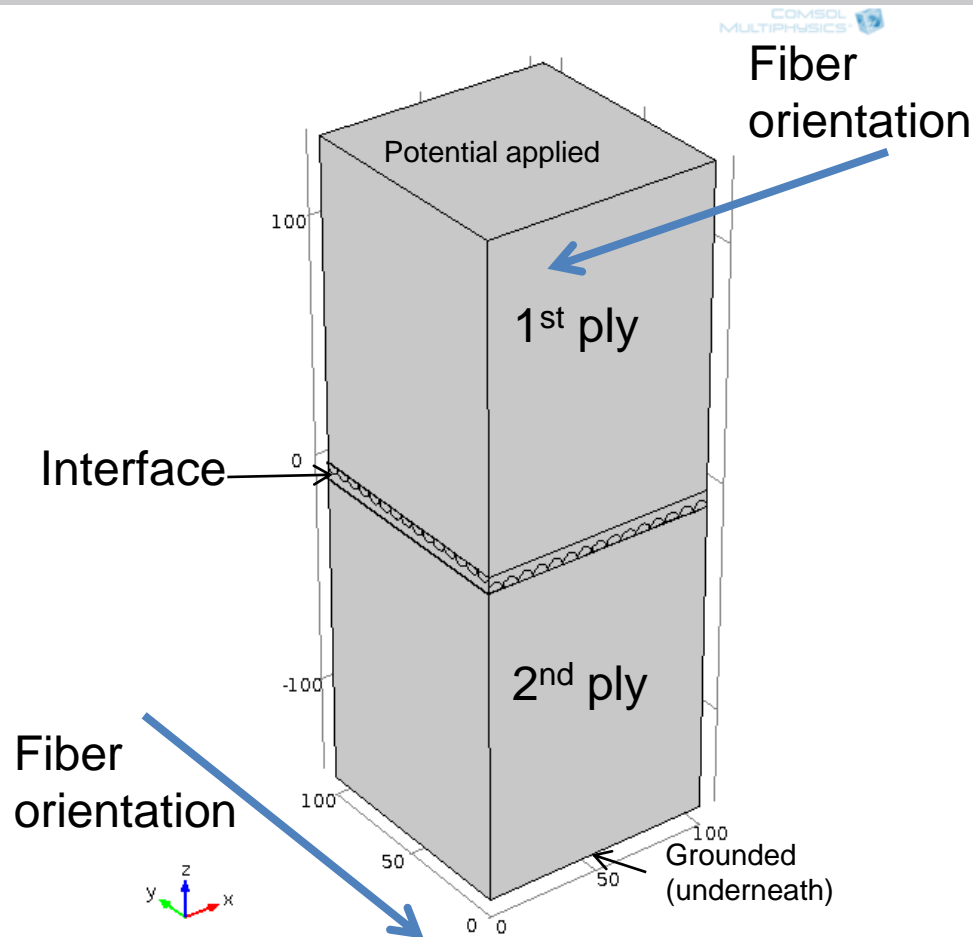
The effect of fiber content and verification

- A wide range of fiber content was modeled.



Scaling beyond one ply

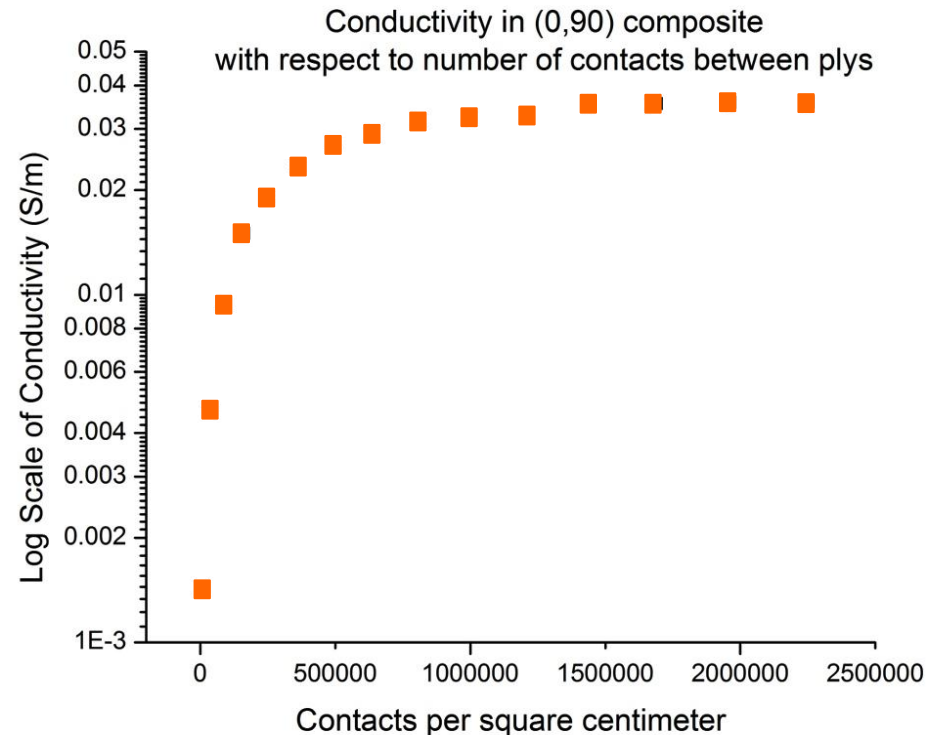
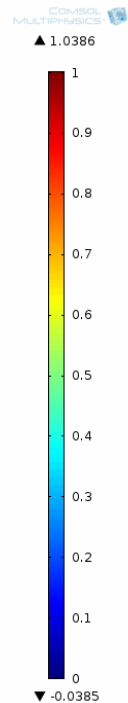
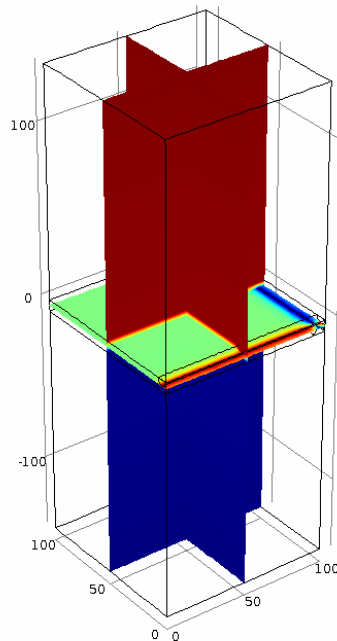
- These verified results can be used to build and analyze larger more complicated objects
- The number of contacts between two plies was taken into account



Scaling beyond one ply

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fiber_dim_width(1)=1 Multislice: Electric potential (V)



This image loops from 1 to 15x15 contacts

Scaling beyond one ply

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Fitting to an equivalent circuit:

$$R = 2 \cdot R_{\text{block}} + \frac{R_{\text{contact}}}{\text{Contacts}}$$

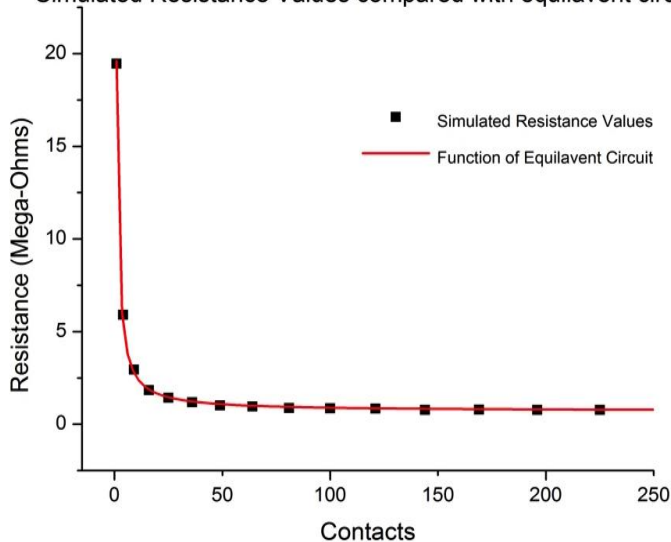
Coefficients ($R^2 = 0.9991$):

$R_{\text{contact}} = 1.889\text{e}+07$ Ohms

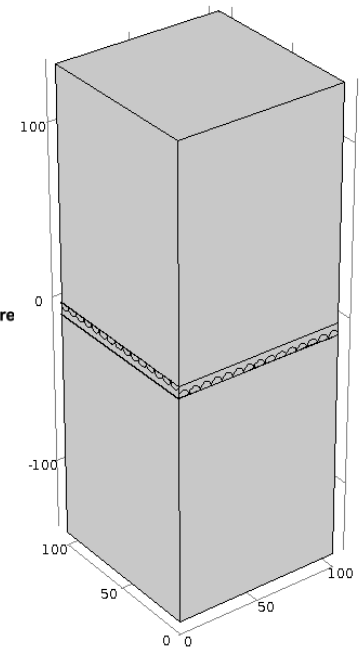
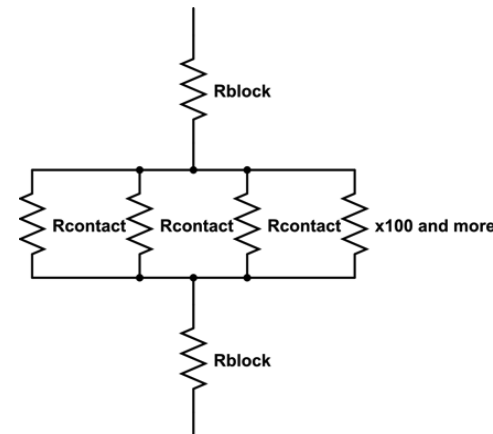
$R_{\text{block}} = 3.534\text{e}+05$ Ohms

Analytical $R_{\text{block}} = 3.37\text{e}5$ Ohms

Simulated Resistance Values compared with equivalent circuit



Equivalent Circuit



(0°, 45°, 90°, 45°, 0°) Composite Example

Multislice: Electric potential (V)

COMSOL
MULTIPHYSICS

▲ 1

1

0.9

0.8

0.7

0.6

0.5

0.4

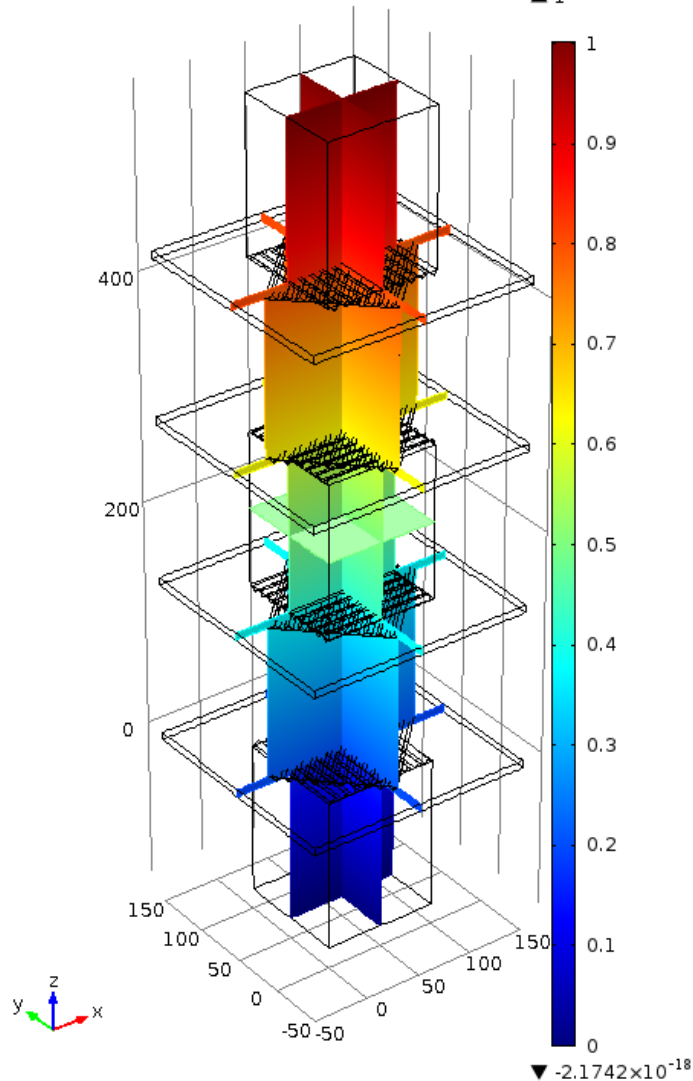
0.3

0.2

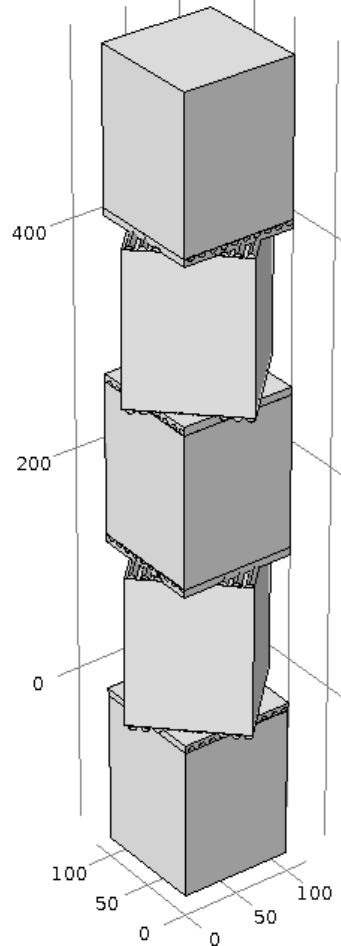
0.1

0

▼ -2.1742×10⁻¹⁸



COMSOL
MULTIPHYSICS



This kind of composite is very frequently used industrially.

Overall conductivity of composite:
0.0323 S/m with
~10x10 contacts at each interface.

Conclusions

- COMSOL Multiphysics can be used to model the electrical conductivity of carbon fiber reinforced polymer composites.
- **Conductivity models were produced for above and below the percolation threshold.**
- **The percolation model was validated through agreement with experimentally determined contact resistance** between two fibers.
- Electrical conductivity was modeled across the entire CF loading range.
- **These basic models were scaled to a more typical industrial composite** consisting of multiple plies with different contact configurations.



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